

Date: Wednesday, 2/15/2006 10:04:05 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : PIN PIN ASSEMBLY
<b>Job Number</b> : 25811	
<b>Estimate Number</b> : 11492	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2444
<b>This Issue</b> : 2/15/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2444 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 25272	<b>Material</b> : N/A
<b>Written By</b> : <u>SEE COMMENT Below</u>	<b>Due Date</b> : 2/22/2006
<b>Checked &amp; Approved By</b> : <u>[Signature]</u>	<b>Qty:</b> <u>12</u> <b>Um:</b> Each
<b>Comment</b> : Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D26906	Lanyard
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)

Lanyard

Qty Part Number Description Batch

1	D2690-6Lanyard	B19300
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2.0	BLRS002	Pip Pin
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pip Pin

Qty Part Number Description Batch

1	BLRS-002 Pip Pin	M14965
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3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Assemble D2444 as per Dwg D2444

Identify as D2444

SB 06/02/15

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 06/02/15

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/02/16  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 2/15/2006 10:04:05 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 25811

Part Number: D2444

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

S4C 06/02/16

(12)

SP 06/02/16

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries